



Vactor® Milling Cutter

The Vactor Milling Cutter uses a high-pressure water driven cutting head to work through the toughest blockages in pipes from 6 to 20 inches in diameter. It also has unique, rearward thrusting orifices to propel it forward, thereby improving machine productivity.



For use with:

- Combination Trucks
- Truck and Trailer Jetters

Features and Benefits:

- Smooth spinning, non-percussion, cutter head
- Sealed and tempered stainless steel drive and cage
- 4 water jets for forward propulsion
- 4 water jets smoothly rotate cutting head
- Works in pipes from 4" to 20"
- Single drive motors for 4" to 12" and for 15" to 20"
- Cutters can be customized with various head sizes and types of cutting bits
- No lubrication required
- Optional ceramic inserts

Cutting Applications:

- Grease, Concrete, Scales, Tuberculation, Protruding Tabs, and Heavy Roots

Call 815-672-3171 for your local dealer.

VACTOR
Subsidiary of Federal Signal Corporation



Milling Cutter

Specifications:

- One-year limited warranty
- Weights from 18 to 111 pounds
- Lengths from 14" to 29"
- Standard cutting head uses carbide bits
- Optional diamond bits
- Water jets — 1800 PSI operating pressure
- Water jets — 55 to 80 gallons per minute

Part Numbers:

Complete Units	Cutting Dia. (in.)	Pipe Dia. (in.)	Weight (lbs.)	Length (in.)	No. of Bits
500022	5.4"	6"	26	14"	16
500023	6.2"	8"	30	14"	18
500024	7.3"	8"	34	16"	20
500025	8.9"	10"	42	16"	28
500026	11.25"	12"	42	18"	32
500415	14.4"	15 – 16"	80	20"	38
500416	17"	18"	109	29"	40
500417	19"	20"	111	29"	44

Complete units include a drive, cage, cutting head, with bits and turbine. Additional sizes of cutting conversion kits can be purchased to use with existing drives. One size drive powers 6" to 12" cutting head while a second drive powers 15" to 20" cutting head.

Your Vactor Dealer is:

*Performance Matched
Parts are your
assurance of quality
and OEM fit. You can
rely on them to protect
your investment and
maintain the high
performance level
built into your
Vactor equipment!
Play it smart —
don't compromise
your equipment's per-
formance
with non-OEM
maintenance parts.
Get the real thing
from your local
Vactor dealer.*

Effective 7/03
Specifications subject to change
without notice. Product photography
may show optional equipment.

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Brochure P/N 0008
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